

# PROC-B26

## Safety Data Sheet

according to Regulation (EU) 2015/830

Issue date: 7/6/2021 Revision date: 7/6/2024

Version: 1.1



### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form	: Mixture
Trade name	: PROC-B26
CAS-No.	: Mixture
Product code	: PROC-B26
Product group	: Trade product

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

No additional information available

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

ImproChem(Pty) Ltd T/A AECI Water  
1 Wharhirst Road  
Umbogintwini - South Africa  
T +27(31) 949 8200

#### 1.4. Emergency telephone number

Emergency number : 0800 SPILLS or 0800 774557

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 3	H226
Acute toxicity (oral), Category 4	H302
Skin corrosion/irritation, Category 1, Sub-Category 1A	H314
Skin sensitisation, Category 1	H317
Reproductive toxicity, Category 2	H361
Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	H335
Specific target organ toxicity — Single exposure, Category 3, Narcosis	H336
Specific target organ toxicity — Repeated exposure, Category 2	H373
Hazardous to the aquatic environment — Chronic Hazard, Category 3	H412

Full text of H statements : see section 16

##### Adverse physicochemical, human health and environmental effects

Flammable liquid and vapour. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. May cause drowsiness or dizziness. Harmful if swallowed. May cause respiratory irritation. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

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### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Hazardous ingredients

: DMIPA 99%; MONOETHANOLAMINE

Hazard statements (CLP)

: H226 - Flammable liquid and vapour.  
H302 - Harmful if swallowed.  
H314 - Causes severe skin burns and eye damage.  
H317 - May cause an allergic skin reaction.  
H335 - May cause respiratory irritation.  
H336 - May cause drowsiness or dizziness.  
H361 - Suspected of damaging fertility or the unborn child.  
H373 - May cause damage to organs through prolonged or repeated exposure.  
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP)

: P201 - Obtain special instructions before use.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
P280 - Wear goggles, gloves, clothing and respiratory protection  
P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.  
P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.. Immediately call a POISON CENTER or doctor.

#### Labelling according to Directive 67/548/EEC or 1999/45/EC

### 2.3. Other hazards

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
MONOETHANOLAMINE	(CAS-No.) 141-43-5 (EC-No.) 205-483-3 (EC Index-No.) 603-030-00-8 (REACH-no) 01-2119486455-28	60 – 90	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Repr. 2, H361f STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
DMIPA 99%	(CAS-No.) 108-16-7 (EC-No.) 203-556-4 (EC Index-No.) 603-077-00-4	2 – 10	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 3 (Inhalation), H331 Skin Corr. 1, H314 Aquatic Acute 1, H400

#### Specific concentration limits:

Name	Product identifier	Specific concentration limits
MONOETHANOLAMINE	(CAS-No.) 141-43-5 (EC-No.) 205-483-3 (EC Index-No.) 603-030-00-8 (REACH-no) 01-2119486455-28	( 5 ≤C < 100) STOT SE 3, H335

Full text of H-statements: see section 16

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### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : Treat symptomatically. Seek medical attention immediately.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
- First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects : May cause drowsiness or dizziness.
- Symptoms/effects after inhalation : May cause respiratory irritation.
- Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Flammable liquid and vapour.
- Explosion hazard : Heat may cause pressure rise in tanks/drums: explosion risk.
- Hazardous decomposition products in case of fire : Toxic fumes may be released.

#### 5.3. Advice for firefighters

- Precautionary measures fire : Eliminate all ignition sources if safe to do so. Keep container tightly closed and away from heat, sparks and flame. Keep cool. Protect from sunlight.
- Firefighting instructions : Do not enter fire area without proper protective equipment, including respiratory protection. Eliminate all ignition sources if safe to do so. Evacuate area. Fight fire from safe distance and protected location. If exposed to fire cool the closed containers by spraying with water.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
- Other information : Prevent runoff from entering water courses, sewers and basements.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Avoid contact with skin, eyes and clothing. Do not handle until all safety precautions have been read and understood. Eliminate every possible source of ignition. Evacuate area. No flames, no sparks. Eliminate all sources of ignition.

##### 6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

##### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Do not touch spilled material. Evacuate unnecessary personnel. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Ventilate area.

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

- For containment : Absorb spilled material with sand or earth.
- Methods for cleaning up : Contain and/or absorb spill with inert material (sand), then place in suitable container.
- Other information : Dispose of materials or solid residues at an authorized site.

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### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed	: Avoid contact with skin, eyes and clothing. Flammable vapours may accumulate in the container. Handle empty containers with care because residual vapours are flammable. Keep away from ignition sources.
Precautions for safe handling	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment. Ensure adequate ventilation, especially in confined areas. Facilities: shower, eye shower.
Storage conditions	: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.
Incompatible products	: Acids. Oxidizing agent.
Incompatible materials	: Heat sources.
Storage temperature	: < 20 °C
Heat and ignition sources	: Containers must be properly grounded before beginning transfer. Keep away from heat and direct sunlight. Keep away from ignition sources. Store away from heat.
Storage area	: Keep container in a well-ventilated place. Store away from heat. Keep only in the original container. Store in a cool area.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

DMIPA 99% (108-16-7)	
Germany - Occupational Exposure Limits (TRGS 900)	
TRGS 900 Local name	N,N-Dimethylisopropylamin
Occupational exposure limit value (mg/m <sup>3</sup> )	3.6 mg/m <sup>3</sup>
Occupational exposure limit value (ppm)	1 ppm
TRGS 900 Remark	DFG

MONOETHANOLAMINE (141-43-5)	
Germany - Occupational Exposure Limits (TRGS 900)	
TRGS 900 Local name	2-Amino-ethanol
Occupational exposure limit value (mg/m <sup>3</sup> )	5.1 mg/m <sup>3</sup>
Occupational exposure limit value (ppm)	2 ppm
TRGS 900 Remark	DFG,EU,H,Y
United Kingdom - Occupational Exposure Limits	
Local name	2-Aminoethanol
WEL TWA (mg/m <sup>3</sup> )	2.5 mg/m <sup>3</sup>
WEL TWA (ppm)	1 ppm
WEL STEL (mg/m <sup>3</sup> )	7.6 mg/m <sup>3</sup>
WEL STEL (OEL STEL) [ppm]	3 ppm

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### MONOETHANOLAMINE (141-43-5)

Remark (WEL)	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
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### DMIPA 99% (108-16-7)

Germany	TRGS 900 Local name	N,N-Dimethylisopropylamin
Germany	Occupational exposure limit value (mg/m <sup>3</sup> )	3.6 mg/m <sup>3</sup>
Germany	Occupational exposure limit value (ppm)	1 ppm
Germany	TRGS 900 Remark	DFG

### MONOETHANOLAMINE (141-43-5)

Germany	TRGS 900 Local name	2-Amino-ethanol
Germany	Occupational exposure limit value (mg/m <sup>3</sup> )	5.1 mg/m <sup>3</sup>
Germany	Occupational exposure limit value (ppm)	2 ppm
Germany	TRGS 900 Remark	DFG,EU,H,Y
United Kingdom	Local name	2-Aminoethanol
United Kingdom	WEL TWA (mg/m <sup>3</sup> )	2.5 mg/m <sup>3</sup>
United Kingdom	WEL TWA (ppm)	1 ppm
United Kingdom	WEL STEL (mg/m <sup>3</sup> )	7.6 mg/m <sup>3</sup>
United Kingdom	WEL STEL (OEL STEL) [ppm]	3 ppm
United Kingdom	Remark (WEL)	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)

## 8.2. Exposure controls

- Appropriate engineering controls : Ensure good ventilation of the work station.
- Personal protective equipment : Gloves, shoulder length. Protective clothing. Protective goggles. Safety Boots. Insufficient ventilation: wear respiratory protection.
- Hand protection : Protective gloves
- Eye protection : Protective goggles
- Skin and body protection : Wear suitable protective clothing
- Respiratory protection : [In case of inadequate ventilation] wear respiratory protection.



- Environmental exposure controls : Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Colour : clear. Colourless to yellow.
- Odour : No data available
- Odour threshold : No data available
- pH : 12.5 – 13.5 @ 25 C
- Relative evaporation rate (butylacetate=1) : No data available
- Melting point : Not applicable
- Freezing point : No data available
- Boiling point : No data available
- Flash point : 24.5 °C
- Auto-ignition temperature : 225 °C (Based on N,N-Dimethylisopropanolamine)
- Decomposition temperature : No data available
- Flammability (solid, gas) : Not applicable
- Vapour pressure : No data available
- Relative vapour density at 20 °C : No data available

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Relative density	: No data available
Density	: 1.015 @ 25 C
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: < 5 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Flammable liquid and vapour.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

Acids. Oxidizing agent.

### 10.6. Hazardous decomposition products

carbon oxides (CO and CO<sub>2</sub>). Nitrogen oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Harmful if swallowed.

ATE CLP (oral)	1663.472 mg/kg bodyweight
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#### DMIPA 99% (108-16-7)

LD50 oral rat	684 mg/kg (Rat)
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#### MONOETHANOLAMINE (141-43-5)

LD50 oral	1515 mg/kg bodyweight
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LD50 dermal	2504 mg/kg bodyweight
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LC50 Inhalation - Rat (Dust/Mist)	136 mg/m <sup>3</sup>
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Skin corrosion/irritation : Causes severe skin burns.

pH: 12.5 – 13.5 @ 25 C

Serious eye damage/irritation : Assumed to cause serious eye damage

pH: 12.5 – 13.5 @ 25 C

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

STOT-single exposure : May cause respiratory irritation. May cause drowsiness or dizziness.

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

#### PROC-B26 (Mixture)

Viscosity, kinematic	< 5 mm <sup>2</sup> /s
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## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

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<b>DMIPA 99% (108-16-7)</b>	
LC50 fish 1	22-46,LC50; 96 h
EC50 Daphnia 1	38 mg/l (EC50; 48 h)
Threshold limit algae 1	1.5 mg/l (LC50; 72 h)

<b>MONOETHANOLAMINE (141-43-5)</b>	
LC50 fish 1	349 mg/l
EC50 other aquatic organisms 1	65 mg/l EC50 waterflea (48 h)
EC50 other aquatic organisms 2	2.5 mg/l IC50 algae (72 h) mg/l

### 12.2. Persistence and degradability

<b>MONOETHANOLAMINE (141-43-5)</b>	
Persistence and degradability	Inherently biodegradable.
Biodegradation	> 70 % (after 28 days in a ready biodegradability test)

### 12.3. Bioaccumulative potential

<b>DMIPA 99% (108-16-7)</b>	
Partition coefficient n-octanol/water (Log Pow)	0.89
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

<b>MONOETHANOLAMINE (141-43-5)</b>	
Partition coefficient n-octanol/water (Log Pow)	-1.31
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

<b>MONOETHANOLAMINE (141-43-5)</b>	
Ecology - soil	Low mobility (soil).

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

- Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Additional information : Flammable vapours may accumulate in the container.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN number

- UN-No. (ADR) : 2920  
UN-No. (IMDG) : 2920  
UN-No. (IATA) : 2920

### 14.2. UN proper shipping name

- Proper Shipping Name (ADR) : CORROSIVE LIQUID, FLAMMABLE, N.O.S.  
Proper Shipping Name (IMDG) : CORROSIVE LIQUID, FLAMMABLE, N.O.S.  
Proper Shipping Name (IATA) : Corrosive liquid, flammable, n.o.s.  
Transport document description (ADR) : UN 2920 CORROSIVE LIQUID, FLAMMABLE, N.O.S. ((Monoeanolamine ,DMIPA Mixture)), 8 (3), II, (D/E)  
Transport document description (IMDG) : UN 2920 CORROSIVE LIQUID, FLAMMABLE, N.O.S. ((Monoeanolamine ,DMIPA Mixture)), 8 (3), II  
Transport document description (IATA) : UN 2920 Corrosive liquid, flammable, n.o.s. ((Monoeanolamine ,DMIPA Mixture)), 8 (3), II

### 14.3. Transport hazard class(es)

- ADR**  
Transport hazard class(es) (ADR) : 8 (3)  
Danger labels (ADR) : 8, 3

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### IMDG

Transport hazard class(es) (IMDG) : 8 (3)  
Danger labels (IMDG) : 8, 3



### IATA

Transport hazard class(es) (IATA) : 8 (3)  
Danger labels (IATA) : 8, 3



#### 14.4. Packing group

Packing group (ADR) : II  
Packing group (IMDG) : II  
Packing group (IATA) : II

#### 14.5. Environmental hazards

Dangerous for the environment : No  
Marine pollutant : No  
Other information : No supplementary information available

#### 14.6. Special precautions for user

##### - Overland transport

Classification code (ADR) : CF1  
Special provisions (ADR) : 274  
Limited quantities (ADR) : 11  
Excepted quantities (ADR) : E2  
Packing instructions (ADR) : P001, IBC02  
Mixed packing provisions (ADR) : MP15  
Portable tank and bulk container instructions (ADR) : T11  
Portable tank and bulk container special provisions (ADR) : TP2, TP27  
Tank code (ADR) : L4BN  
Vehicle for tank carriage : FL  
Transport category (ADR) : 2  
Special provisions for carriage - Operation (ADR) : S2  
Hazard identification number (Kemler No.) : 83  
Orange plates :



Tunnel restriction code (ADR) : D/E



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EAC code : •3W  
APP code : A(fl)

### - Transport by sea

Special provisions (IMDG) : 274  
Packing instructions (IMDG) : P001  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T11  
Tank special provisions (IMDG) : TP2, TP27  
EmS-No. (Fire) : F-E  
EmS-No. (Spillage) : S-C  
Stowage category (IMDG) : C  
Stowage and handling (IMDG) : SW1, SW2  
Properties and observations (IMDG) : Causes burns to skin, eyes and mucous membranes.

### - Air transport

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y840  
PCA limited quantity max net quantity (IATA) : 0.5L  
PCA packing instructions (IATA) : 851  
PCA max net quantity (IATA) : 1L  
CAO packing instructions (IATA) : 855  
CAO max net quantity (IATA) : 30L  
ERG code (IATA) : 8F

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions  
Contains no substance on the REACH candidate list  
Contains no REACH Annex XIV substances

#### 15.1.2. National regulations

##### Germany

Regulatory reference : Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV)  
Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Full text of H- and EUH-statements:

Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Flam. Liq. 3	Flammable liquids, Category 3
Repr. 2	Reproductive toxicity, Category 2
Repr. 2	Reproductive toxicity, Category 2
Skin Corr. 1	Skin corrosion/irritation, Category 1

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Skin Corr. 1A	Skin corrosion/irritation, Category 1, Sub-Category 1A
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

### SDS ImproChem Test

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