

Red Dye

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 7/7/2021 Revision date: 7/7/2024 Version: 1.2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Substance
Trade name : Red Dye
Product code : Red Dye
Type of product : Solvents
Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Fuel Additive Dye

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

ImproChem(Pty) Ltd T/A AECI Water
1 Wharhirst Road
Umbogintwini - South Africa
T +27(31) 949 8200

1.4. Emergency telephone number

Emergency number : 0800 SPILLS or 0800 774557

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 3 H226
Acute toxicity (dermal), Category 4 H312
Acute toxicity (inhal.), Category 4 H332
Skin corrosion/irritation, Category 2 H315
Hazardous to the aquatic environment – Acute Hazard, Category 1 H400

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Flammable liquid and vapour. Harmful in contact with skin. Harmful if inhaled. Causes skin irritation.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



Signal word (CLP) :

Warning

Hazard statements (CLP) :

H226 - Flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H312+H332 - Harmful in contact with skin or if inhaled
H315 - Causes skin irritation.
H335 - May cause respiratory irritation.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements (CLP) :

P201 - Obtain special instructions before use.
P280 - Wear goggles, gloves, clothing and respiratory protection
P301+P310+P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting.
P308+P313 - IF exposed or concerned: Get medical advice/attention.
P312 - Call a POISON CENTRE or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).

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2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Name : Red Dye

Name	Product identifier	%
Xylene	(CAS-No.) 1330-20-7 (EC-No.) 215-535-7 (EC Index-No.) 601-022-00-9	40 – 60

Full text of H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation : Remove the victim into fresh air. Immediately consult a doctor/medical service. Give oxygen or artificial respiration if necessary. Get medical advice/attention.
First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution. Seek medical advice.
First-aid measures after ingestion : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Flammable liquid and vapour.
Explosion hazard : Heat may cause pressure rise in tanks/drums: explosion risk. may be ignited by sparks. Vapours may form explosive mixture with air.
Hazardous decomposition products in case of fire : Carbon dioxide. Carbon monoxide. Nitrogen oxides.

5.3. Advice for firefighters

Precautionary measures fire : Eliminate all ignition sources if safe to do so. Keep container tightly closed and away from heat, sparks and flame.
Firefighting instructions : Cool laterally with water containers exposed to flames, even after the fire is extinguished. Do not enter fire area without proper protective equipment, including respiratory protection. Eliminate all ignition sources if safe to do so. Prevent fire fighting water from entering the environment.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
Other information : Prevent runoff from entering water courses, sewers and basements.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate area. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Remove ignition sources. Ventilate area. Avoid contact with skin, eyes and clothing. Avoid inhalation of the product.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

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Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin, eyes and clothing. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Ventilate area. Use grounded electrical/mechanical equipment.

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses. Do not allow product to spread into the environment.

6.3. Methods and material for containment and cleaning up

For containment : Dam up the liquid spill.

Methods for cleaning up : Contain and/or absorb spill with inert material (sand), then place in suitable container. Do not discharge into drains or the environment.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep away from ignition sources.

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Do not get in eyes, on skin, or on clothing. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

Incompatible products : Oxidizing agent. Reducing agents.

Heat and ignition sources : Keep away from heat and direct sunlight. Keep away from ignition sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Personal protective equipment : Protective goggles. Gloves, shoulder length. Protective clothing. Safety Boots. Insufficient ventilation: wear respiratory protection.

Hand protection : Protective gloves

Eye protection : Protective goggles

Skin and body protection : Wear suitable protective clothing

Respiratory protection : [In case of inadequate ventilation] wear respiratory protection.



Environmental exposure controls : Avoid release to the environment.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: red.
Odour	: Hydrocarbon.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: < 13 °C Not applicable
Freezing point	: No data available
Boiling point	: 137 °C
Flash point	: 28 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability	: Not applicable
Vapour pressure	: 0.0093 kPa
Relative vapour density at 20°C	: 3.6
Relative density	: No data available
Density	: 1 g/l
Solubility	: Insoluble in water. Soluble in oil.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: 1 vol % 7 vol %

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable liquid and vapour.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

carbon oxides (CO and CO₂).

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Harmful in contact with skin or if inhaled. Harmful if inhaled.

Red Dye	
LD50 oral rat	3523 mg/kg
LD50 dermal rat	12126
LC50 Inhalation - Rat [ppm]	5000 ppm/4h
Xylene (1330-20-7)	
LD50 oral rat	3523 mg/kg
LD50 dermal rat	12126

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Xylene (1330-20-7)	
LC50 Inhalation - Rat [ppm]	5000 ppm/4h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
Additional information	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Additional information	: May be fatal if swallowed and enters airways.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life.

Red Dye	
LC50 - Fish [1]	3.3 mg/l
EC50 - Crustacea [1]	75.49 mg/l (24 hours)

Xylene (1330-20-7)	
LC50 - Fish [1]	3.3 mg/l
EC50 - Crustacea [1]	75.49 mg/l (24 hours)

12.2. Persistence and degradability

Red Dye	
Persistence and degradability	Readily biodegradable in water.

Xylene (1330-20-7)	
Persistence and degradability	Readily biodegradable in water.

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Red Dye	
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII	
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

Component	
Xylene (1330-20-7)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information : Flammable vapours may accumulate in the container.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR) : 1307
UN-No. (IMDG) : 1307
UN-No. (IATA) : 1307

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14.2. UN proper shipping name

Proper Shipping Name (ADR)	: XYLENES
Proper Shipping Name (IMDG)	: XYLENES
Proper Shipping Name (IATA)	: Xylenes
Transport document description (ADR)	: UN 1307 XYLENES, 3, III, (D/E), ENVIRONMENTALLY HAZARDOUS
Transport document description (IMDG)	: UN 1307 XYLENES, 3, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS (23°C c.c.)
Transport document description (IATA)	: UN 1307 Xylenes, 3, III, ENVIRONMENTALLY HAZARDOUS

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR)	: 3
Danger labels (ADR)	: 3



IMDG

Transport hazard class(es) (IMDG)	: 3
Danger labels (IMDG)	: 3



IATA

Transport hazard class(es) (IATA)	: 3
Danger labels (IATA)	: 3



14.4. Packing group

Packing group (ADR)	: III
Packing group (IMDG)	: III
Packing group (IATA)	: III

14.5. Environmental hazards

Dangerous for the environment	: Yes
Marine pollutant	: Yes
Other information	: No supplementary information available

14.6. Special precautions for user

- Overland transport

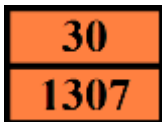
Classification code (ADR)	: F1
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T2

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Portable tank and bulk container special provisions (ADR)	: TP1
Tank code (ADR)	: LGBF
Vehicle for tank carriage	: FL
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Operation (ADR)	: S2
Hazard identification number (Kemler No.)	: 30
Orange plates	:



Tunnel restriction code (ADR)	: D/E
EAC code	: 3YE

- Transport by sea

Special provisions (IMDG)	: 223
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T2
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-E
EmS-No. (Spillage)	: S-D
Stowage category (IMDG)	: A
Flash point (IMDG)	: 23°C to 30°C c.c.
Properties and observations (IMDG)	: Colourless liquids. Flashpoint: 23°C to 30°C c.c. Explosive limits: 1.1% to 7%. Immiscible with water.

- Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y344
PCA limited quantity max net quantity (IATA)	: 10L
PCA packing instructions (IATA)	: 355
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 366
CAO max net quantity (IATA)	: 220L
Special provisions (IATA)	: A3
ERG code (IATA)	: 3L

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Not listed on REACH Annex XVII
Not listed on the REACH Candidate List
Not listed on REACH Annex XIV (Authorisation List)

15.1.2. National regulations

Germany

Regulatory reference : Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV)

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Hazardous Incident Ordinance (12. BlmSchV) : Is not subject to the 12. BlmSchV (Hazardous Incident Ordinance)

Netherlands

SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagene stoffen : The substance is not listed
SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : The substance is not listed
SZW-lijst van reprotoxische stoffen – Ontwikkeling : The substance is not listed

Denmark

Class for fire hazard : Class II-1
Store unit : 5 liter
Classification remarks : R10 <H226;H304;H312+H332;H315;H335;H373>; Emergency management guidelines for the storage of flammable liquids must be followed
Recommendations Danish Regulation : Young people below the age of 18 years are not allowed to use the product
Pregnant/breastfeeding women working with the product must not be in direct contact with the product

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
vPvB	Very Persistent and Very Bioaccumulative

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Flam. Liq. 3	Flammable liquids, Category 3
H226	Flammable liquid and vapour.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H332	Harmful if inhaled.
H400	Very toxic to aquatic life.
Skin Irrit. 2	Skin corrosion/irritation, Category 2

SDS ImproChem Test

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